

Electrical Contacts

Mipalloy is India's most reputed manufacturer of Electrical Contacts for Switchgears with its products in use in all five continents across the Globe.

Mipalloy manufactures contacts for Switchgears and Tap changers in its state of art facility with cutting edge technology.

The total inhouse capability gives mipalloy the start to finish control needed to pursue its business philosophy on all levels involved and through all Stages of production

**World Class Electrical Contacts
@ Down to Earth Prices**



High voltage Electrical Arcing contacts



Non Arcing Contacts



OLTC Electrical contacts



mipalloy®

Complete Competence in Copper



ISO 9001 : 2015



ISO 14001 : 2015



ISO 45001 : 2018

INTRODUCTION

Mipalloy is India's most reputed manufacturer of electrical contacts with sales to customers in all continents. Apart from having major market share in India, we export to USA, Canada, Mexico, UK, Germany, Spain, Czech Republic, Egypt, Italy, Singapore

Mipalloy is a three decade old ISO 9001:2015, ISO 14001 : 2015, ISO 45001 :2018 certified company with Cutting edge manufacturing facilities. Over the years our products have established themselves as a benchmark for quality in the industry Mipalloy's reputation of zero defect supplies have regularly secured repeat business from its customers for years

Since copper forms the core of all our activities & as we have considerable experience in handling this precious red metal our motto is

Complete Competence in Copper

FACILITIES

Mipalloy with its superior high end technology & cutting edge manufacturing facilities leads the industry from the front. We have been manufacturing electrical contacts for three decades now and have a through knowledge of the field both with respect to manufacturing and application. Our cutting edge facilities comprise of;

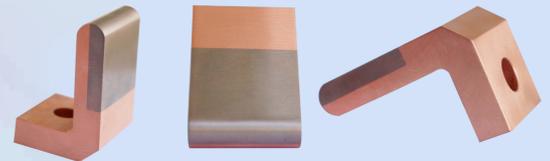
- 100,000 square feet of built up factory building with contemporary features such as Factory Automation & Computer Assisted Manufacturing.
- Ball Mills for Tungsten Metal Powder
- Press Shop for Tungsten Metal Powder Compaction
- Batch Type controlled atmosphere furnaces for presintering
- High temperature controlled atmosphere continuous process furnaces for sintering.
- Induction brazing facilities for high volume induction brazing.
- Controlled atmosphere flameless continuous process furnaces for bulk silver brazing.
- Heat Treatment furnaces for Copper alloy production.
- Wide array of CNC Lathes & Horizontal machining centres for complex parts production.
- Diverse multi axis Vertical machining Centres for complicated part mass production.
- Co-ordinate measuring machines for Inspection & Reverse Engineering.
- Electron Beam Welding for joining tungsten copper for high voltage contacts.



Special processes like Gun Drilling, Hot Forging, Cold Forging, Hot Extrusion, Friction welding & Silver plating add considerable prowess to our already formidable manufacturing capacities.

Mipalloy has inhouse inspection facilities and at a nominal cost provides;

- Chemical Test Reports
- Hardness Reports
- Electrical Conductivity Reports
- Metallography Photos & Grain Size Reports
- Ultrasonic Test Reports
- X-ray Reports
- Dimensional Co-ordinate Measuring Machine Reports.



Mipalloy supplies Electrical Contact materials conforming to international standards. The typical properties of Mipalloy Electrical Contact materials are given hereunder.

ALLOY	PRINCIPAL ELEMENTS	UNS No	RWMA	HARDNESS ROCKWELL	ELECTRICAL CONDUCTIVITY %I.A.C.S	DENSITY GMS / CC
MIPALLOY C Copper	Copper	C10100 C11000		20 B 30 B	100 % min	8.91
MIPALLOY AC Silver Copper	Silver Copper	C10700		45 B 60 B	95 % min	8.96
MIPALLOY3 Chromium Copper	Chromium Copper	C18200	Group A Class 2	70 B 83 B	75 % min	8.96
MIPALLOY3ZR Chromium Zirconium Copper	Chromium Zirconium Copper	C18150	Group A Class 2	70 B 83 B	75 % min	8.96
MIPALLOY M56WC Tungsten Copper	56W : 44Cu		Group B Class 10	72 B min	50 %min	12.6
MIPALLOY M60WC Tungsten Copper	60W : 40Cu		Group B Class 10	80 B min	45 %min	12.8
MIPALLOY M70WC Tungsten Copper	70W : 30Cu		Group B Class 10	88 B min	40 %min	14.18
MIPALLOY M75WC Tungsten Copper	75W : 25Cu		Group B Class 11	93 B min	38 %min	14.80
MIPALLOY M80WC Tungsten Copper	80W : 20Cu		Group B Class 12	97 B min	35 %min	15.60
MIPALLOY M100W Tungsten	100% W		Group B Class 13	69 A min	31 % min	19.28
MIPALLOY M100M Molybdenum	100% Mo		Group B Class 14	89 B min	30 % min	10.2



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Mipalloy's Electrical Contacts Division manufactures complete range of Electrical Contacts for Switchgears right from small Switchgears to Extra High Voltage Switchgears. Small switchgear uses contact rivets & contact rollers. Contact rivets are either supplied as solid Tungsten Copper contacts or Tungsten Copper tips brazed with brass backings. Contacts which require Silver plating on contact surface are also supplied as per customer requirements



OLTC Electrical contacts



Arcing Contacts

Mipalloy makes Plunger and Tulip contacts for High Voltage GIS & AIS Switchgear. Tungsten Copper is electron beam welded on to Chromium Copper bases & CNC Machined to print. We employ electron beam welding which ensures quick production and reliable quality of joint. CNC turning and VMC machining ensures part to part repeatability and consistency in dimensions.



Non Arcing Contacts

Mipalloy uses only Oxygen free hard drawn Coppers for High Voltage Contacts. The Oxygen free Copper or Copper alloys when welded / brazed on to Tungsten Copper offers excellent results. Due to absence of oxygen, hydrogen embrittlement is eliminated and a welded / brazed joint of high integrity is achieved.

This family of contacts forms the bulk of our production. We make several thousand tap changer contacts every week to cater to the requirements of customers in India and abroad. Intank Tap changers typically require Tungsten Copper brazed to steel backings. Mipalloy possesses the expertise to ensure 100% defect free bonding through Silver brazing. Our track record of a zero defect product secures us regular business.



Tap Changer Contacts



Electron Beam Welding



Non Arcing Contacts

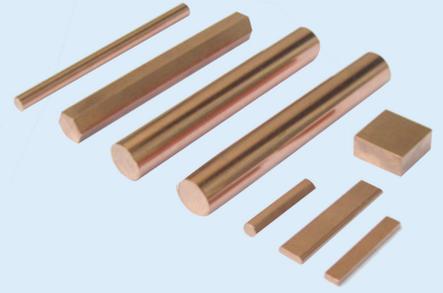
Mipalloy makes C36000, C38000 and C38500 brass supports. Mipalloy possesses high end vertical machining centres which ensure the production of complex parts to high tolerances.



Complete Competence in Copper

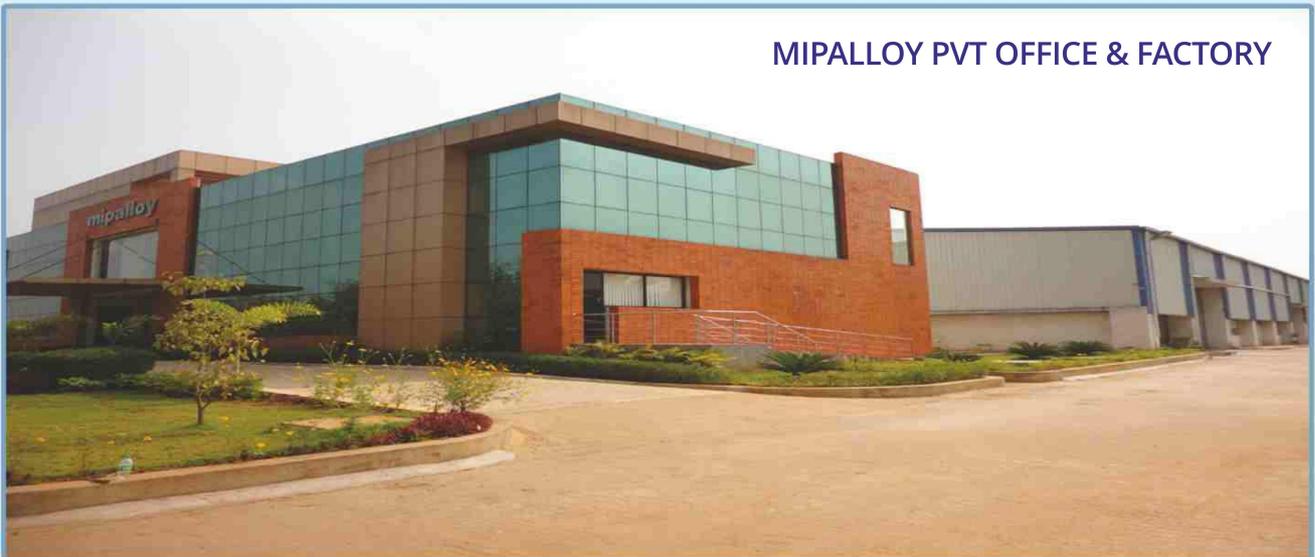


Mipalloy's Electrical Contacts Division manufactures Tungsten Coppers for use as EDM/ ECM Electrodes. Tungsten Copper is usually silver brazed along with copper bases to save on cost. When it is required to do deep hole drilling or it is necessary to attain very fine detail, EDM electrodes have to be manufactured with Tungsten Copper material. Tungsten copper materials have excellent wear resistance, good material removal rates and have the ability to retain fine detail during repetitive usage .



We manufacture Tungsten Copper faced projection Welding Electrodes for nut welding. The increased wear resistance of Tungsten Copper facing offers enhanced working life of electrode and less frequent replacements. Our electrodes are the benchmark for quality in the industry as we control all operations inhouse like sintering, brazing and CNC machining. This gives us the start to finish control we need to achieve High Quality.

We manufacture fully machined Copper and Chromium Copper Contacts. All Copper alloys manufactured are of oxygen free quality. We also manufacture Copper / Chromium Copper Contacts & Terminals out of closed die Hot Forging. These hot forged contacts are supplied to our customers in fully machined ready to use condition.



MIPALLOY PVT OFFICE & FACTORY



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ISO 45001 : 2018

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